Safety Data Sheet

According to Annex II to REACH - Regulation 2020/878 and to Annex II to UK REACH

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name **Permabond ET515A**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Adhesive**

Identified Uses	Industrial	Professional	Consumer
Use	✓	✓	-

1.3. Details of the supplier of the safety data sheet

Name **Permabond Engineering Adhesives**
Full address **Niederkasseler Lohweg 18**
District and Country **40547 Düsseldorf**
Germany
Tel. +44 (0)1962 711 661

e-mail address of the competent person responsible for the Safety Data Sheet **info.europe@permabond.com**

Supplier:
Permabond Engineering Adhesives Ltd
Wessex Way, Colden Common,
Winchester, Hampshire SO21 1WP, UK
tel: +44 (0)1962 711 661
mail: info.europe@permabond.com

1.4. Emergency telephone number

For urgent inquiries refer to **+44 (0)1962 711 661 (8.00 am-5.00 pm Mon-Fri)**

CHEMTREC UK: +(44)-870-8200418
CHEMTREC Ireland: +(353)-19014670
CHEMTREC Australia: +(61)-290372994
CHEMTREC New Zealand: +(64)-98010034

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.
Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Eye irritation, category 2	H319	Causes serious eye irritation.
Skin irritation, category 2	H315	Causes skin irritation.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment, chronic toxicity, category 2	H411	Toxic to aquatic life with long lasting effects.

SECTION 2. Hazards identification ... / >>

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:

Signal words: Warning

Hazard statements:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements:

P273	Avoid release to the environment.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352	In case of contact with the skin: wash abundantly with soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Contains: (1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate
EPOXY RESIN (Number average MW <= 700)

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration ≥ 0.1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification		**x = Conc. %**	**Classification (EC) 1272/2008 (CLP)**
EPOXY RESIN (Number average MW <= 700)			
INDEX		60 ≤ x < 100	**Eye Irrit. 2 H319, Skin Irrit. 2 H315, Skin Sens. 1 H317, Aquatic Chronic 2 H411, EUH205**
EC	*216-823-5*		**Skin Irrit. 2 H315: ≥ 5%, Eye Irrit. 2 H319: ≥ 5%**
CAS	*1675-54-3*		
REACH Reg.	*01-2119456619-26-XXXX*		
(1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate			
INDEX	*607-249-00-X*	5 ≤ x < 10	**Eye Irrit. 2 H319, Skin Irrit. 2 H315, STOT SE 3 H335, Skin Sens. 1 H317, Aquatic Chronic 2 H411**
EC	*256-032-2*		**STOT SE 3 H335: ≥ 10%**
CAS	*42978-66-5*		
REACH Reg.	*01-2119484613-34-XXXX*		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

Skin: Wash the skin thoroughly with soap and water. If symptoms arise, request medical assistance
Eyes: Make sure you have removed any contact lenses before rinsing your eyes. Wash Readyly and abundantly the eyes with water keeping the eyelids open.
Continue to rinse for at least 15 minutes. Consult a doctor if the discomfort continues.
Ingestion: rinse the mouth with water thoroughly. Make a abundant quantity of water drink.
Do not cause vomiting. Consult a doctor.
Inhalation: move the subject exposed in the open air. Consult a doctor in case of serious symptoms or persistent.

4.2. Most important symptoms and effects, both acute and delayed

Contact with the skin: skin irritation. Mild dermatitis, allergic rash.
Contact with eyes: irritating and can cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Note for the doctor no specific recommendation. Symptomatic treatment.

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT
The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.
UNSUITABLE EXTINGUISHING EQUIPMENT
None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE
Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION
Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.
SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS
Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.
Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.
Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

SECTION 6. Accidental release measures ... / >>

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Adhesive

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

(1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate

Predicted no-effect concentration - PNEC		
Normal value in fresh water	0,005	mg/l
Normal value in marine water	0	mg/l
Normal value for fresh water sediment	0,487	mg/kg/d
Normal value for marine water sediment	0,049	mg/kg/d
Normal value of STP microorganisms	10	mg/l
Normal value for the terrestrial compartment	0,095	mg/kg/d

Health - Derived no-effect level - DNEL / DMEL

	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation								2.35 mg/m3
Skin								1.7 mg/kg bw/d

EPOXY RESIN (Number average MW <= 700)

Predicted no-effect concentration - PNEC		
Normal value in fresh water	0,006	mg/l
Normal value in marine water	0,001	mg/l
Normal value for fresh water sediment	0,341	mg/kg
Normal value for marine water sediment	0,034	mg/kg
Normal value of STP microorganisms	10	mg/l
Normal value for the food chain (secondary poisoning)	11	mg/kg
Normal value for the terrestrial compartment	0,065	mg/kg

Health - Derived no-effect level - DNEL / DMEL

	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral				0,5 mg/kg/d				
Inhalation				0,87 mg/m3				4,93 mg/m3
Skin				0,0893 mg/kg/d				0,75 mg/kg/d

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

SECTION 8. Exposure controls/personal protection ... / >>

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.
When choosing personal protective equipment, ask your chemical substance supplier for advice.
Personal protective equipment must be CE marked, showing that it complies with applicable standards.
Provide an emergency shower with face and eye wash station.
HAND PROTECTION
Protect hands with category III work gloves (see standard EN 374).
The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.
The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.
SKIN PROTECTION
Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.
EYE PROTECTION
Wear airtight protective goggles (see standard EN 166).
RESPIRATORY PROTECTION
If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.
Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.
If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.
ENVIRONMENTAL EXPOSURE CONTROLS
The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.
Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties		Value	Information
Appearance		liquid	
Colour		colourless	
Odour		mild	
Melting point / freezing point		not available	
Initial boiling point		not available	
Flammability		not available	
Lower explosive limit		not available	
Upper explosive limit		not available	
Flash point	>	100 °C	
Auto-ignition temperature		not available	
Decomposition temperature		not available	
pH		not available	Reason for missing data:substance/mixture is non-soluble (in water)
Kinematic viscosity		not available	
Dynamic viscosity		~ 15000 mPa.s	Temperature: 23 °C
Solubility		not available	
Partition coefficient: n-octanol/water		not available	
Vapour pressure		not available	
Density and/or relative density		1,1	
Relative vapour density		not available	
Particle characteristics		not applicable	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

SECTION 9. Physical and chemical properties ... / >>

9.2.2. Other safety characteristics

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

Information not available

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

ATE (Inhalation) of the mixture:	Not classified (no significant component)
ATE (Oral) of the mixture:	Not classified (no significant component)
ATE (Dermal) of the mixture:	Not classified (no significant component)

(1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate

LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 2000 mg/kg

EPOXY RESIN (Number average MW <= 700)

LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 2000 mg/kg

SECTION 11. Toxicological information ... / >>

SKIN CORROSION / IRRITATION

Causes skin irritation

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

SECTION 12. Ecological information

This product is dangerous for the environment and is toxic for aquatic organisms. In the long term, it have negative effects on acquatic environment.

12.1. Toxicity

(1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate

LC50 - for Fish	8 mg/l/96h
EC50 - for Crustacea	89 mg/l/48h

EPOXY RESIN (Number average MW <= 700)

LC50 - for Fish	2 mg/l/96h
EC50 - for Crustacea	1,8 mg/l/48h
EC50 - for Algae / Aquatic Plants	11 mg/l/72h
Chronic NOEC for Crustacea	0,3 mg/l
Chronic NOEC for Algae / Aquatic Plants	4,2 mg/l

12.2. Persistence and degradability

EPOXY RESIN (Number average MW <= 700)
NOT rapidly degradable

12.3. Bioaccumulative potential

EPOXY RESIN (Number average MW <= 700)

SECTION 12. Ecological information ... / >>

BCF 31

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.
Waste transportation may be subject to ADR restrictions.
CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

Waste class 08 04 09* stickers and sealed sealing, containing organic solvents or other dangerous substances.

SECTION 14. Transport information

14.1. UN number or ID number

ADR / RID, IMDG, IATA: 3082

ADR / RID: In accordance with Special Provision 375, this product, when is packed in receptacles of a capacity ≤ 5Kg or 5L, is not submitted to ADR provisions.

IMDG: In accordance with Section 2.10.2.7 of IMDG Code, this product, when is packed in receptacles of a capacity ≤ 5Kg or 5L, is not submitted to IMDG Code provisions.

IATA: In accordance with SP A197, this product, when is packed in receptacles of a capacity ≤ 5Kg or 5L, is not submitted to IATA dangerous goods regulations.

14.2. UN proper shipping name

ADR / RID: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW ≤ 700); (1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate)
IMDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW ≤ 700); (1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate)
IATA: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW ≤ 700); (1-methyl-1,2-ethanediyl)bis[oxy(methyl-2,1-ethanediyl)] diacrylate)

SECTION 14. Transport information ... / >>

14.3. Transport hazard class(es)

ADR / RID:	Class: 9	Label: 9
IMDG:	Class: 9	Label: 9
IATA:	Class: 9	Label: 9

14.4. Packing group

ADR / RID, IMDG, IATA: III

14.5. Environmental hazards

ADR / RID:	Environmentally Hazardous
IMDG:	Marine Pollutant
IATA:	Environmentally Hazardous

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 90 Special provision: -	Limited Quantities: 5 L	Tunnel restriction code: (-)
IMDG:	EMS: F-A, S-F	Limited Quantities: 5 L	
IATA:	Cargo:	Maximum quantity: 450 L	Packaging instructions: 964
	Pass.:	Maximum quantity: 450 L	Packaging instructions: 964
	Special provision:	A97, A158, A197, A215	

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EU: E2

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product
Point 3
Contained substance
Point 75

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors
not applicable

Substances in Candidate List (Art. 59 REACH)
On the basis of available data, the product does not contain any SVHC in percentage ≥ than 0,1%.

Substances subject to authorisation (Annex XIV REACH)
None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

SECTION 15. Regulatory information ... / >>

None

Substances subject to the Rotterdam Convention:
None

Substances subject to the Stockholm Convention:
None

Healthcare controls
Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

German regulation on the classification of substances hazardous to water (AwSV, vom 18. April 2017)
WGK 2: Hazard to waters

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Skin Sens. 1	Skin sensitization, category 1
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic toxicity, category 2
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.
EUH205	Contains epoxy constituents. May produce an allergic reaction.

LEGEND:
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

SECTION 16. Other information ... / >>

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:
The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.
This document must not be regarded as a guarantee on any specific product property.
The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.
Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION
Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.
Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.
Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review:
The following sections were modified:
01.

Safety Data Sheet

According to Annex II to REACH - Regulation 2020/878 and to Annex II to UK REACH

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name **Permabond ET515B**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Adhesive**

Identified Uses	Industrial	Professional	Consumer
Use	✓	✓	-

1.3. Details of the supplier of the safety data sheet

Name **Permabond Engineering Adhesives**
Full address **Niederkasseler Lohweg 18**
District and Country **40547 Düsseldorf**
Germany
Tel. +44 (0)1962 711 661

e-mail address of the competent person responsible for the Safety Data Sheet **info.europe@permabond.com**

Supplier:
Permabond Engineering Adhesives Ltd
Wessex Way, Colden Common,
Winchester, Hampshire SO21 1WP, UK
tel: +44 (0)1962 711 661
mail: info.europe@permabond.com

1.4. Emergency telephone number

For urgent inquiries refer to **+44 (0)1962 711 661 (8.00 am-5.00 pm Mon-Fri)**

CHEMTREC UK: +(44)-870-8200418
CHEMTREC Ireland: +(353)-19014670
CHEMTREC Australia: +(61)-290372994
CHEMTREC New Zealand: +(64)-98010034

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.
Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Skin sensitization, category 1B	H317	May cause an allergic skin reaction.
Hazardous to the aquatic environment, chronic toxicity, category 3	H412	Harmful to aquatic life with long lasting effects.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:

SECTION 2. Hazards identification ... / >>

Signal words: Warning

Hazard statements:

H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements:

P273 Avoid release to the environment.
P280 Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352 In case of contact with the skin: wash abundantly with soap and water.

Contains: REACTION MASS OF TRIENTINE AND TRIENTINE, MONO- AND DI-PROPOXYLATED MERCAPTAN-TERMINATED OLIGOMER

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration ≥ 0.1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
MERCAPTAN-TERMINATED OLIGOMER		
INDEX	60 ≤ x < 100	**Skin Sens. 1B H317, Aquatic Chronic 3 H412**
EC 701-196-7		
CAS 72244-98-5		
REACH Reg. 01-2120118957-46-XXXX		
REACTION MASS OF TRIENTINE AND TRIENTINE, MONO- AND DI-PROPOXYLATED		
INDEX	5 ≤ x < 10	**Eye Irrit. 2 H319, Skin Irrit. 2 H315, Skin Sens. 1B H317, Aquatic Chronic 2 H411**
EC 942-835-1		
CAS		
REACH Reg. 01-2120098765-38-XXXX		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

Skin: Wash the skin thoroughly with soap and water. If symptoms arise, request medical assistance
Eyes: Make sure you have removed any contact lenses before rinsing your eyes. Wash Readyly and abundantly the eyes with water keeping the eyelids open.
Continue to rinse for at least 15 minutes. Consult a doctor if the discomfort continues.
Ingestion: rinse the mouth with water thoroughly. Make a abundant quantity of water drink.
Do not cause vomiting. Consult a doctor.
Inhalation: move the subject exposed in the open air. Consult a doctor in case of serious symptoms or persistent.

4.2. Most important symptoms and effects, both acute and delayed

Contact with the skin: skin irritation. Mild dermatitis, allergic rash.
Contact with eyes: irritating and can cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Note for the doctor no specific recommendation. Symptomatic treatment.

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT
The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.
UNSUITABLE EXTINGUISHING EQUIPMENT
None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE
Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION
Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.
SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS
Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.
Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.
Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Adhesive

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

REACTION MASS OF TRIENTINE AND TRIENTINE, MONO- AND DI-PROPOXYLATED								
Predicted no-effect concentration - PNEC								
Normal value in fresh water						0,004	mg/l	
Normal value in marine water						0	mg/l	
Normal value for fresh water sediment						0,171	mg/kg/d	
Normal value for marine water sediment						0,017	mg/kg/d	
Normal value of STP microorganisms						4,3	mg/l	
Normal value for the terrestrial compartment						0,003	mg/kg/d	
Health - Derived no-effect level - DNEL / DMEL								
	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Inhalation								3.51 mg/m3
Skin								2 mg/kg bw/d

MERCAPTAN-TERMINATED OLIGOMER								
Predicted no-effect concentration - PNEC								
Normal value in fresh water						0,07	mg/l	
Normal value in marine water						0,007	mg/l	
Normal value for fresh water sediment						0,322	mg/kg/d	
Normal value for marine water sediment						0,032	mg/kg/d	
Normal value of STP microorganisms						10	mg/l	
Normal value for the terrestrial compartment						0,023	mg/kg/d	
Health - Derived no-effect level - DNEL / DMEL								
	Effects on consumers				Effects on workers			
Route of exposure	Acute local	Acute systemic	Chronic local	Chronic systemic	Acute local	Acute systemic	Chronic local	Chronic systemic
Oral				1,9 mg/kg bw/d				
Inhalation				6,52 mg/m3				22 mg/m3
Skin				1,61 mg/kg bw/d				2,7 mg/kg bw/d

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.
When choosing personal protective equipment, ask your chemical substance supplier for advice.
Personal protective equipment must be CE marked, showing that it complies with applicable standards.
Provide an emergency shower with face and eye wash station.
HAND PROTECTION
Protect hands with category III work gloves (see standard EN 374).
The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.
The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.
SKIN PROTECTION
Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.
EYE PROTECTION
Wear airtight protective goggles (see standard EN 166).
RESPIRATORY PROTECTION
If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are

SECTION 8. Exposure controls/personal protection ... / >>

required.
Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.
If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS
The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.
Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties		Value	Information
Appearance		liquid	
Colour		colourless	
Odour		characteristic	
Melting point / freezing point		not available	
Initial boiling point		not available	
Flammability		not available	
Lower explosive limit		not available	
Upper explosive limit		not available	
Flash point	>	100 °C	
Auto-ignition temperature		not available	
Decomposition temperature		not available	
pH		not available	Reason for missing data:substance/mixture is non-soluble (in water)
Kinematic viscosity		not available	
Dynamic viscosity		~ 19000 mPa.s	Temperature: 23 °C
Solubility		not available	
Partition coefficient: n-octanol/water		not available	
Vapour pressure		not available	
Density and/or relative density		1,1	
Relative vapour density		not available	
Particle characteristics		not applicable	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

SECTION 10. Stability and reactivity ... / >>

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

Information not available

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

ATE (Inhalation) of the mixture:	Not classified (no significant component)
ATE (Oral) of the mixture:	Not classified (no significant component)
ATE (Dermal) of the mixture:	Not classified (no significant component)

REACTION MASS OF TRIENTINE AND TRIENTINE, MONO- AND DI-PROPOXYLATED

LD50 (Dermal):	> 2150 mg/kg
LD50 (Oral):	4500 mg/kg

MERCAPTAN-TERMINATED OLIGOMER

LD50 (Dermal):	> 2000 mg/kg
LD50 (Oral):	> 2000 mg/kg
LC50 (Inhalation vapours):	> 20 mg/l/4h

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

SECTION 11. Toxicological information ... / >>

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

SECTION 12. Ecological information

This product is dangerous for the environment and the aquatic organisms. In the long term, it have negative effects on aquatic environment.

12.1. Toxicity

MERCAPTAN-TERMINATED OLIGOMER

LC50 - for Fish	87 mg/l/96h
EC50 - for Crustacea	12 mg/l/48h
EC50 - for Algae / Aquatic Plants	> 733 mg/l/72h
Chronic NOEC for Crustacea	3,5 mg/l

12.2. Persistence and degradability

MERCAPTAN-TERMINATED OLIGOMER
NOT rapidly degradable

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage ≥ than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

SECTION 13. Disposal considerations ... / >>

CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

Waste class 08 04 09* stickers and sealed sealing, containing organic solvents or other dangerous substances.

SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

14.1. UN number or ID number

not applicable

14.2. UN proper shipping name

not applicable

14.3. Transport hazard class(es)

not applicable

14.4. Packing group

not applicable

14.5. Environmental hazards

not applicable

14.6. Special precautions for user

not applicable

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EU: None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006
Product
Point 3

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors
not applicable

Substances in Candidate List (Art. 59 REACH)
On the basis of available data, the product does not contain any SVHC in percentage ≥ than 0,1%.

Substances subject to authorisation (Annex XIV REACH)
None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:
None

Substances subject to the Rotterdam Convention:

SECTION 15. Regulatory information ... / >>

None

Substances subject to the Stockholm Convention:
None

Healthcare controls
Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

German regulation on the classification of substances hazardous to water (AwSV, vom 18. April 2017)
WGK 2: Hazard to waters

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
Skin Sens. 1B	Skin sensitization, category 1B
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic toxicity, category 2
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

LEGEND:
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY
1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament

SECTION 16. Other information ... / >>

5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)
13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:
The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.
This document must not be regarded as a guarantee on any specific product property.
The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.
Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION
Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.
Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.
Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.